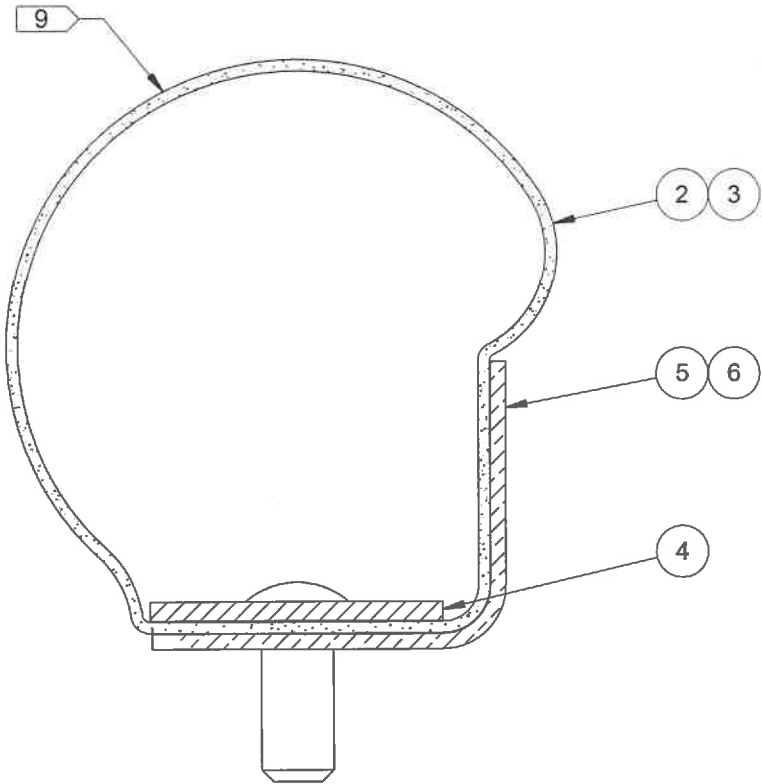
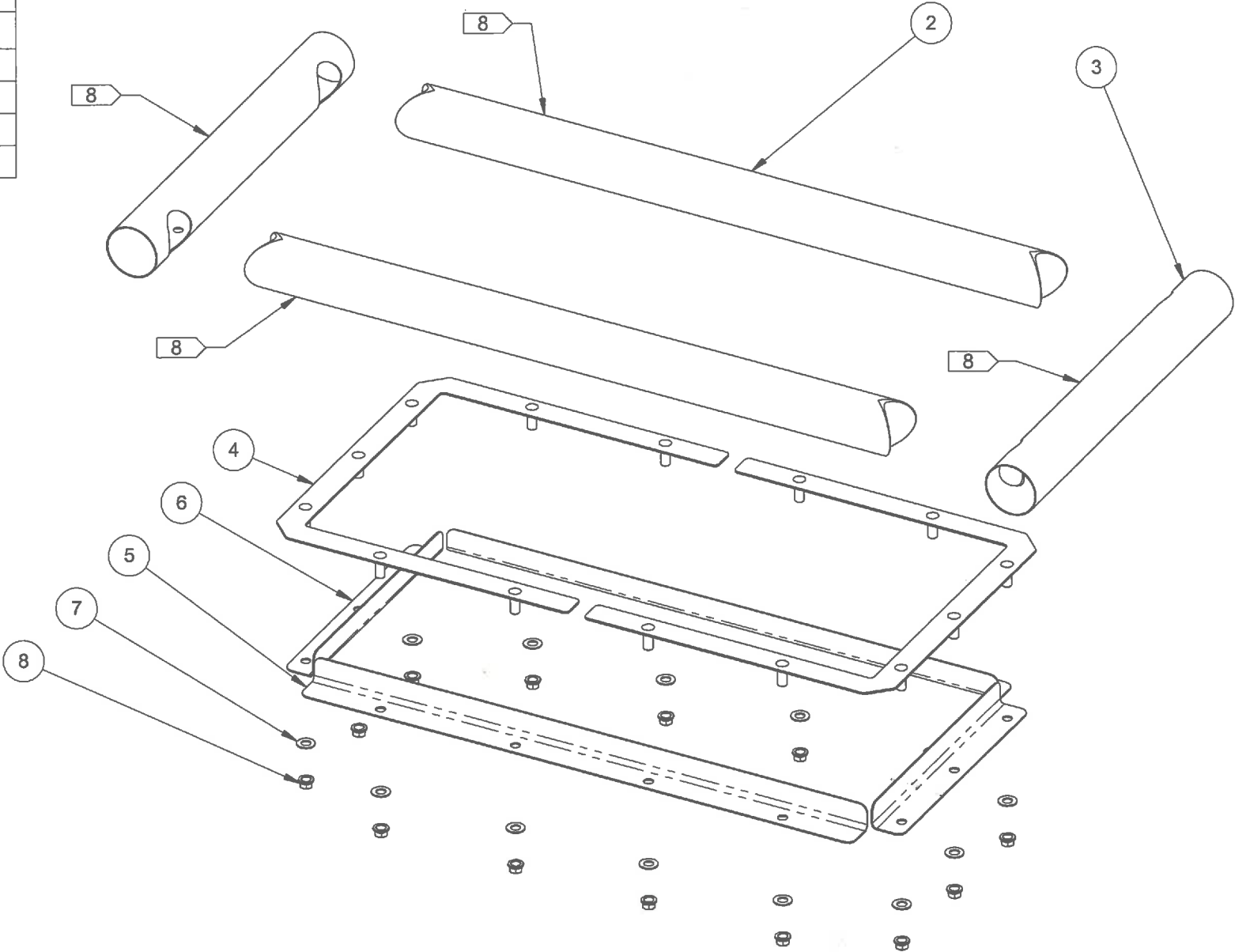


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	E4162-041	INTAKE SEAL ASSEMBLY
2	2	E4162-1	LONG TUBE
3	2	E4162-3	SHORT TUBE
4	2	E4587-041	SEAL RETAINER ASSEMBLY
5	2	E4587-3	LONG ANGLE
6	2	E4587-5	SHORT ANGLE
7	14	NAS1149D0432J	WASHER
8	14	MS21042L4	NUT



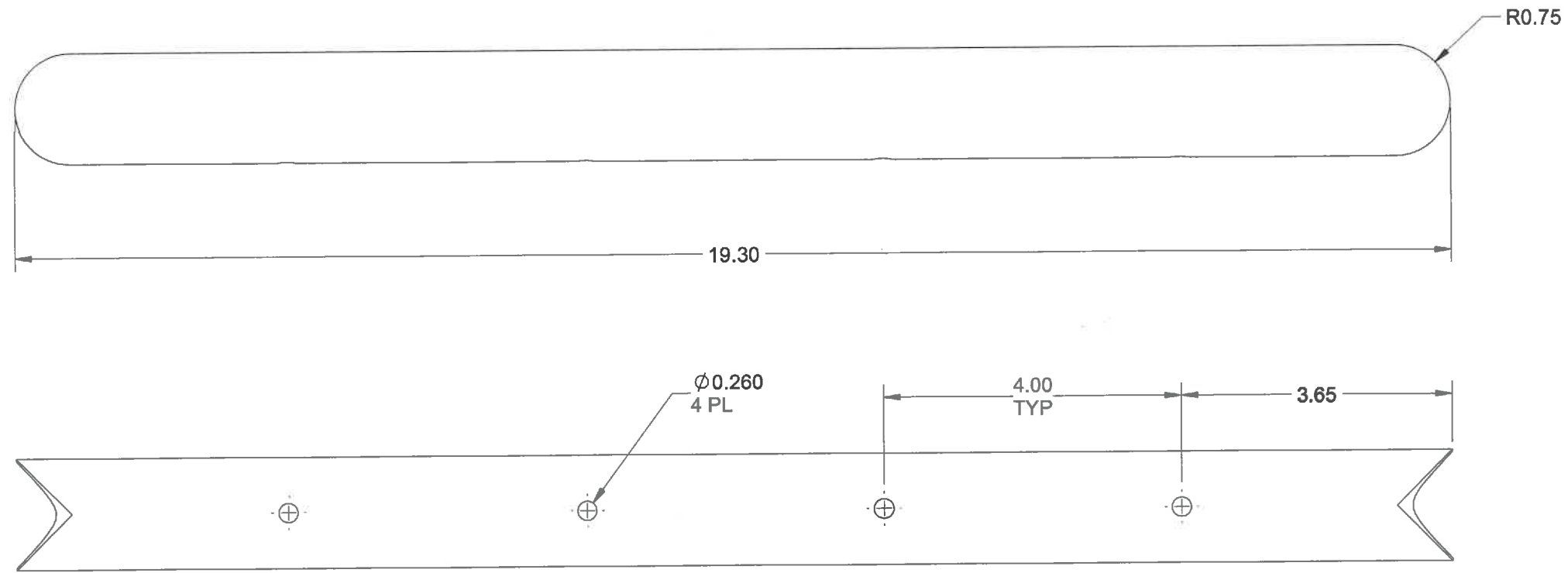
**E4162-041 SEAL ASSEMBLY
ASSEMBLED CROSS SECTION**
MS21042L4 NUT AND
NAS1149D0432J WASHER
NOT SHOWN FOR CLARITY



E4162-041 SEAL ASSEMBLY

- NOTES:**
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 2.78 lbs
8) POSITION -1/-3 TUBES ON E4587-041 USING SPLIT PROVIDED
9) -1/-3 TUBE DEFORMATION IS PERMISSIBLE DURING ASSEMBLY

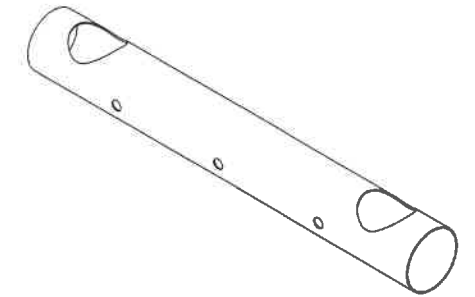
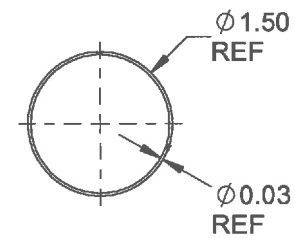
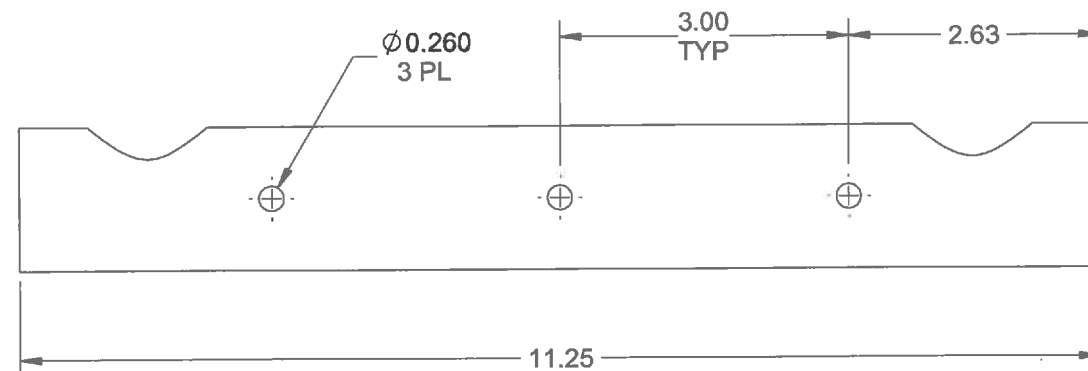
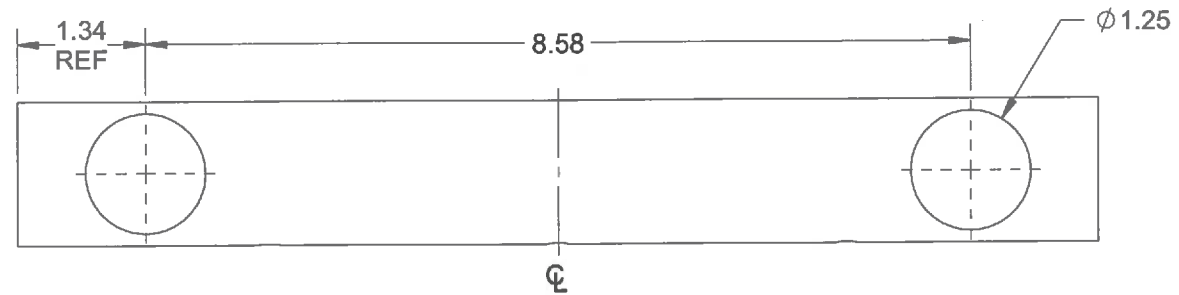
A	NEW ISSUE	BY	12.12.03
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MFG. APPR.		E4162	SHEET 1 OF 3
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E4162-1 LONG TUBE

- NOTES:
- 1) MATERIAL: MADE FROM EUROCOPTER 704A39811013 INLET SEAL HOSE
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.22 lbs

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CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	E4162	SHEET 2 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INTAKE SEAL	NTS
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E4162-3 SHORT TUBE

NOTES:

- 1) MATERIAL: MADE FROM EUROCOPTER 704A39811013 INLET SEAL HOSE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.12 lbs

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